

WELDING CONSUMABLE CERTIFICATE

Certificate No: MDR-2017-DP-2102

Date: 2017-09-11

Valid until:2018.08.08

That the product(s) **CARBON STEEL ELECTRODE FOR SHIELDED METAL ARC WELDING**
with name and/or type designation(s)

SUPERLET-18 (AWS A 5.1 E 7018)

Manufactured by

M/s RAJ KESARI ELECTRODES PVT LTD
F – 313, Road 12, MIA, MADRI,
UDAIPUR – 313003
RAJASTHAN – INDIA

The undersigned Surveyor to DNV GL Business Assurance India, witnessed the welding and Testing of the products mentioned above as per the below details and based on that the product is found to comply with the requirements of **ASME Sec. II Part C SFA 5.1 E 7018 Classification.**

Variants: Details of range
Polarity: ac, dcep
Positions: Flat, Horizontal, Vertical, Overhead

Welding Witnessed on: 2017.06.20
Testing Witnessed on: 2017.08.09

for DNV GL Business Assurance
India



D. PALANIVELU
Surveyor

Issued at **Chennai** on **2017-09-11**

WELDING CONSUMABLE CERTIFICATE

Certificate No: MDR-2017-DP-2101

Date: 2017-09-11

Valid until:2018.08.08

That the product(s) **STAINLESS STEEL ELECTRODE FOR SHIELDED METAL ARC WELDING**
with name and/or type designation(s)

STEELOMATIC-308L (AWS A 5.4 E 308L-16)

Manufactured by

M/s RAJ KESARI ELECTRODES PVT LTD
F – 313, Road 12, MIA, MADRI,
UDAIPUR – 313003
RAJASTHAN – INDIA

The undersigned Surveyor to DNV GL Business Assurance India, witnessed the welding and Testing of the products mentioned above as per the below details and based on that the product is found to comply with the requirements of **ASME Sec. II Part C SFA 5.4 E 308L-16 Classification.**

Variants: Details of range

Polarity: ac, dcep

Positions: Flat, Horizontal, Vertical, Overhead

Welding Witnessed on: 2017.06.20

Testing Witnessed on: 2017.08.09

for DNV GL Business Assurance
India

Issued at **Chennai** on **2017-09-11**

D. PALANIVELU
Surveyor

WELDING CONSUMABLE CERTIFICATE

Certificate No: MDR-2017-DP-2100

Date: 2017-09-11

Valid until:2018.08.08

That the product(s) **CARBON STEEL ELECTRODE FOR FLUX CORED ARC WELDING**
with name and/or type designation(s)

RK-71T1 (AWS A 5.20 E 71T-1C)

Manufactured by

M/s RAJ KESARI ELECTRODES PVT LTD
F – 313, Road 12, MIA, MADRI,
UDAIPUR – 313003
RAJASTHAN – INDIA

The undersigned Surveyor to DNV GL Business Assurance India, witnessed the welding and Testing of the products mentioned above as per the below details and based on that the product is found to comply with the requirements of **ASME Sec. II Part C SFA 5.20 ER 71T-1C Classification.**

Variants: Details of range

Polarity: dcep

Positions: Flat, Horizontal, Vertical, Overhead

Welding Witnessed on: 2017.06.20

Testing Witnessed on: 2017.08.09

for DNV GL Business Assurance
India



D. PALANIVELU
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Issued at **Chennai** on **2017-09-11**

WELDING CONSUMABLE CERTIFICATE

Certificate No: MDR-2017-DP-2099

Date: 2017-09-11

Valid until:2018.08.08

That the product(s) **CARBON STEEL ELECTRODE FOR GAS SHIELDED ARC WELDING**
with name and/or type designation(s)

RKW-70S6 (AWS A 5.18 ER 70S-6)

Manufactured by

M/s RAJ KESARI ELECTRODES PVT LTD
F – 313, Road 12, MIA, MADRI,
UDAIPUR – 313003
RAJASTHAN – INDIA

The undersigned Surveyor to DNV GL Business Assurance India, witnessed the welding and Testing of the products mentioned above as per the below details and based on that the product is found to comply with the requirements of **ASME Sec. II Part C SFA 5.18 ER 70S-6 Classification.**

Variants: Details of range

Polarity: dcep

Positions: Flat, Horizontal, Vertical, Overhead

Welding Witnessed on: 2017.06.20

Testing Witnessed on: 2017.08.09

for DNV GL Business Assurance
India

Issued at **Chennai** on **2017-09-11**

D. PALANIVELU
Surveyor

WELDING CONSUMABLE CERTIFICATE

Certificate No: MDR-2017-DP-2098

Date: 2017-09-11

Valid until:2018.08.08

That the product(s) **CARBON STEEL ELECTRODE FOR SHIELDED METAL ARC WELDING**
with name and/or type designation(s)

RAJWELD-7018 (AWS A 5.1 E 7018)

Manufactured by

M/s RAJ KESARI ELECTRODES PVT LTD
F – 313, Road 12, MIA, MADRI,
UDAIPUR – 313003
RAJASTHAN – INDIA

The undersigned Surveyor to DNV GL Business Assurance India, witnessed the welding and Testing of the products mentioned above as per the below details and based on that the product is found to comply with the requirements of **ASME Sec. II Part C SFA 5.1 E 7018 Classification.**

Variants: Details of range
Polarity: ac, dcep
Positions: Flat, Horizontal, Vertical, Overhead

Welding Witnessed on: 2017.06.20
Testing Witnessed on: 2017.08.09

for DNV GL Business Assurance
India

Issued at **Chennai** on **2017-09-11**

D. PALANIVELU
Surveyor

WELDING CONSUMABLE CERTIFICATE

Certificate No: MDR-2017-DP-2097

Date: 2017-09-11

Valid until:2018.08.08

That the product(s) **CARBON STEEL ELECTRODE FOR SHIELDED METAL ARC WELDING**
with name and/or type designation(s)

RAJWELD-6013 (AWS A 5.1 E 6013)

Manufactured by

M/s RAJ KESARI ELECTRODES PVT LTD
F – 313, Road 12, MIA, MADRI,
UDAIPUR – 313003
RAJASTHAN – INDIA

The undersigned Surveyor to DNV GL Business Assurance India, witnessed the welding and Testing of the products mentioned above as per the below details and based on that the product is found to comply with the requirements of **ASME Sec. II Part C SFA 5.1 E 6013 Classification.**

Variants: Details of range
Polarity: ac, dcep (or) dcen
Positions: Flat, Horizontal, Vertical, Overhead

Welding Witnessed on: 2017.06.20
Testing Witnessed on: 2017.08.09

for DNV GL Business Assurance
India



D. PALANIVELU
Surveyor

Issued at **Chennai** on **2017-09-11**

WELDING CONSUMABLE CERTIFICATE

Certificate No: MDR-2017-DP-2096

Date: 2017-09-11

Valid until:2018.08.08

That the product(s) **CARBON STEEL ELECTRODE FOR SHIELDED METAL ARC WELDING**

with name and/or type designation(s)

RAJCORD – 13S (AWS A 5.1 E 6013)

Manufactured by

**M/s RAJ KESARI ELECTRODES PVT LTD
F – 313, Road 12, MIA, MADRI,
UDAIPUR – 313003
RAJASTHAN – INDIA**

The undersigned Surveyor to DNV GL Business Assurance India, witnessed the welding and Testing of the products mentioned above as per the below details and based on that the product is found to comply with the requirements of **ASME Sec. II Part C SFA 5.1 E 6013 Classification.**

Variants: Details of range
Polarity: ac, dcep (or) dcen
Positions: Flat, Horizontal, Vertical, Overhead

Welding Witnessed on: 2017.06.20

Testing Witnessed on: 2017.08.09

for DNV GL Business Assurance
India



D. PALANIVELU
Surveyor

Issued at **Chennai** on **2017-09-11**