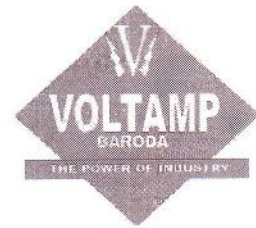


Direct : +91-265-3041469
Fax : +91-265-2646774, 2648454
Email : pt qc@voltamptransformes.com



Voltamp Transformers Limited

Date : 01/11/2012.

MANUFACTURER'S NAME : RAJ KESARI ELECTRODE PVT LTD.UDAIPUR.
TYPE OF ELECTRODE : CARBON STEEL ELECTRODE FOR SHILDED METAL ARC WELDING.
BRAND NAME : RAJ WELD 6013.
AWS CLASSIFICATION : SFA 5.1, E-6013.
TYPE OF COATING : MEDIUM COATED RUTILE.
SIZE (DIAMETER) : 3.15mm .
WELDING POSITION : FLAT FOR GROOVE WELD JOINT, VERTICAL & OVERHEAD FOR FILLET WELD JOINT.
WELDING POLARITY : DCEN (DIRECT CURRENT ELECTRODE NEGATIVE)
BATCH NO : 120894.

Relevant tests for the above product identified and found to comply with relevant requirements of ASME

This certificate is valid upto November-2014.

For Voltamp Transformers Ltd.


Mr.K.D.Parikh.

AGM (QA).

Approval